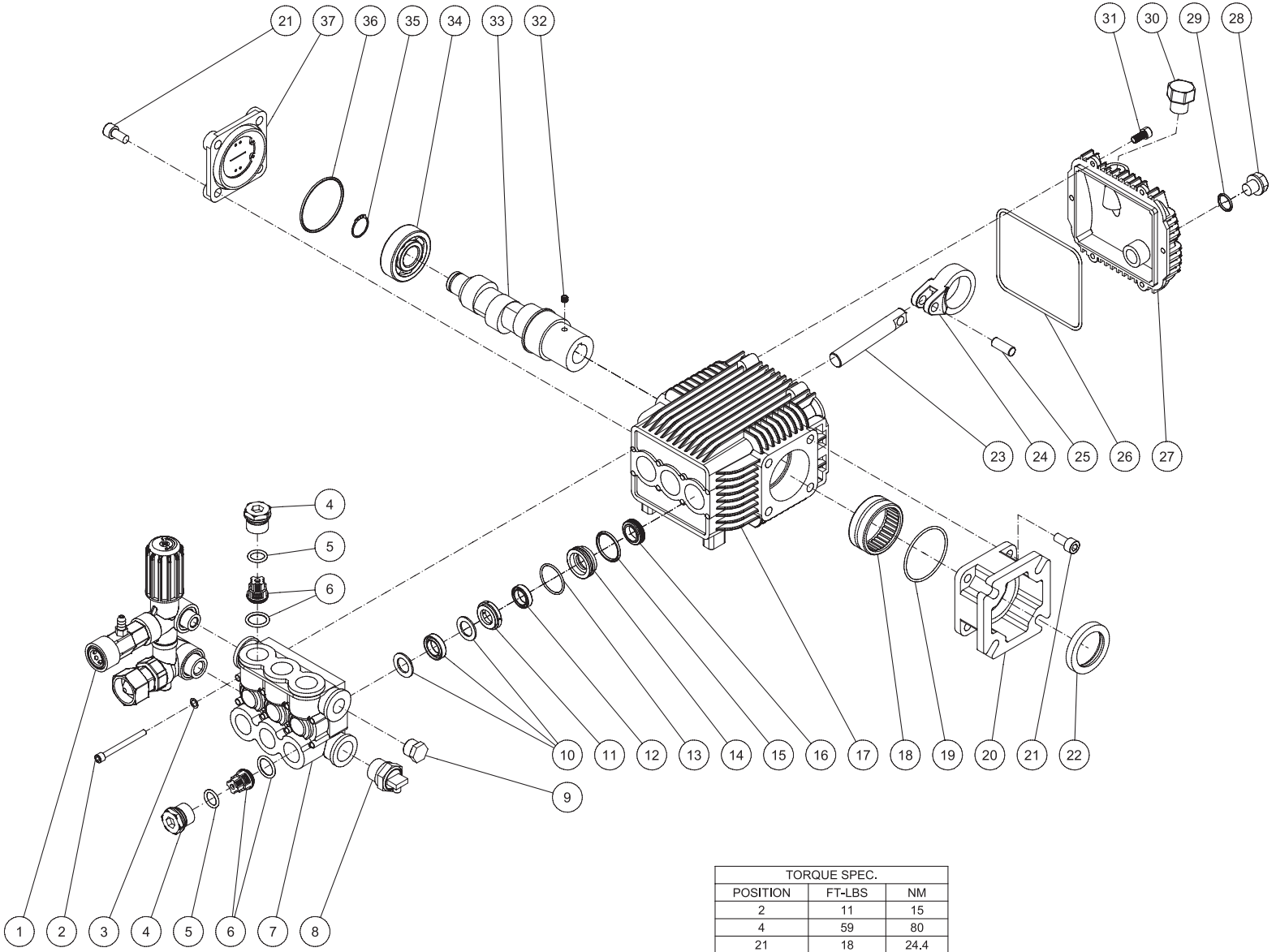
MOTOR / PUMP ASSEMBLY (3-0414)



TORQUE SPEC.		
POSITION	FT-LBS	NM
2	11	15
4	59	80
21	18	24.4
30	7.4	10

3-0414 030915 JDK

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3-0414 030915 JDK			
PUMP ASSEMBLY			
ITEM	DESCRIPTION	PART #	QTY
1	UNLOADER	8-0632	1
2	BOLT	27-0898	8
3	WASHER	28-0203	8
4	VALVE PLUG	39-0231	6
5	O-RING	25-0622	6
6	VALVE ASSEMBLY (SEE KIT 70-0502)	70-0502	6
7	MANIFOLD HEAD	46-1503	1
8	RELIEF VALVE	22-0005	1
9	PLUG	39-0102	1
10	HIGH PRESSURE PACKING (SEE KIT 70-0501)	SEE KIT	3
11	SEAL COMPACTION RING	46-1311	3
12	LOW PRESSURE SEAL (SEE KIT 70-0501)	SEE KIT	3
13	O-RING (SEE KIT 70-0501)	SEE KIT	3
14	RETAINER RING	46-1312	3
15	O-RING	25-0663	3
16	OIL SEAL	46-1313	3
17	CRANKCASE	N/A	1
18	NEEDLE BEARING	48-0096	1
19	O-RING	25-0603	1
20	FLANGE	46-1314	1
21	BOLT	27-8431	8
22	OIL SEAL	26-0320	1
23	PISTON - COATED	46-1504	3
24	CONNECTING ROD	46-1595	3
25	PISTON - PIN	46-1505	3
26	O-RING	25-0604	1
27	CRANKCASE COVER	46-1594	1
28	DRAIN PLUG	39-0376	1
29	O-RING	25-0606	1
30	OIL CAP	46-1593	1
31	BOLT	27-8401	6
32	SET SCREW	27-8886	1
33	CRANKSHAFT	N/A	1
34	BALL BEARING	48-0102	1
35	SNAP RING	46-1596	1
36	O-RING	25-0634	1
37	SIGHT GLASS ASSEMBLY	46-1597	1

REPLACEMENT KITS				
KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0501	KITS - PACKINGS	10, 12, 13	3, 3, 3	3
70-0502	KITS - VALVES W/ O-RING	6	6	3

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